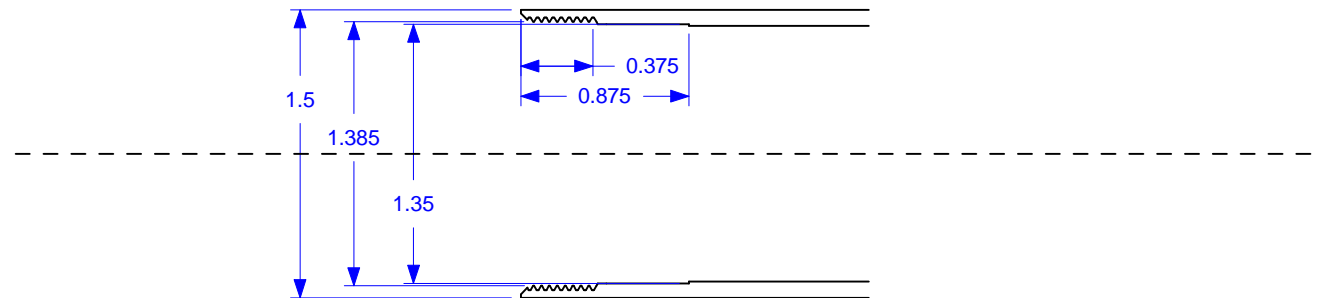


38mm Aluminum Nozzle with SS insert

Designed by Stuart Leslie
1/3/03

Threads are 24 TPI and cut
.028" deep with a standard
60 degree tool.

Casing Length = $1.566 + \text{Grains} \times 2.2 + \text{tol}(.1) = 10.466$
Liner Length = $\text{grains} \times 2.2 + .4 = 9.2$



Casing Drawing